



| Parts List |       |          |                               |     |          |
|------------|-------|----------|-------------------------------|-----|----------|
| Ref        | Class | Part     | Description                   | Qty | Footnote |
| 1          | 859   | 6387A 3  | CYLINDER BLOCK ASSEMBLY       | 1   |          |
| 2          | 19    | 67383    | PLUG, CAMSHAFT BORE (2-1/2")  | 1   |          |
| 3          | 19    | 67384    | PLUG, OIL GALLERY (5/8" DIA.) | 2   |          |
| 4          | 17    | 74840    | PIN, FRONT COVER              | 2   |          |
| 5          |       | 99889    | VALVE, BY-PASS                | 1   |          |
| 6          | 22    | 32802    | PIPE PLUG, CYLINDER BLOCK     | 3   |          |
| 7          | 16    | 74396    | STUD, OIL TUBE TO BLOCK       | 2   |          |
| 8          |       | 68712A 1 | OIL PUMP ASSEMBLY-OLD DESIGN  | 1   |          |
| 9          | 10    | 28668    | SCREW, COVER TO OIL PUMP      | 4   |          |
| 10         | 13    | 26992    | LOCKWASHER, COVER SCREW       | 4   |          |
| 11         | 32    | 72877A 1 | OIL PICK-UP TUBE ASSEMBLY-OIL | 1   |          |
| 12         | 10    | 37612    | SCREW, OIL PUMP TO ENGINE-C   | 2   |          |
| 13         | 11    | 67919    | NUT, OIL PICK-UP TUBE STUD-O  | 2   |          |
| 8          |       | 13838A 1 | OIL PUMP ASSEMBLY-NEW DESIGN  | 1   |          |
| 11         |       | 13843A 2 | OIL PICK-UP TUBE ASSEMBLY-    | 1   |          |
| 12         | 10    | 68101    | SCREW, OIL PUMP TO ENGINE     | 2   |          |
| 14         |       | 70792    | FLANGE, TUBE TO OIL PUMP      | 1   |          |
| 15         | 25    | 35276    | "O" RING, TUPE TO OIL PUMP    | 1   |          |
| 16         | 10    | 47576    | SCREW, FLANGE TO OIL PUMP (   | 2   |          |
| 17         | 26    | 90925    | SEAL, CRANKSHAFT - REAR       | 1   | 2        |
| 18         | 54    | 99334    | CLAMP, BASE                   | 1   |          |
| 19         | 10    | 98261    | SCREW, HOSE CLAMP             | 1   |          |
| 20         | 13    | 35048    | LOCKWASHER, HOSE CLAMP SC     | 1   |          |
| 21         | 13    | 35048    | LOCKWASHER, OIL PUMP SCREW    | 2   |          |
| 22         |       | 71938A 1 | OIL PAN                       | 1   |          |
| 23         | 10    | 35765    | SCREW, OIL PAN (5/8")         | 29  |          |
| 24         | 22    | 60039    | PLUG, OIL DRAIN               | 1   |          |
| 25         | 27    | 72479A 5 | GASKET, OIL PAN               | 1   | 2        |
| 26         | 22    | 97006T   | ELBOW, OIL PAN                | 1   |          |
| 27         |       | 97346A 2 | TUBE ASSEMBLY, DIPSTICK       | 1   |          |
| 28         | 22    | 78039    | COUPLING, DIPSTICK TUBE       | 1   |          |
| 29         | 11    | 47626    | NUT, DIPSTICK TUBE TO ELBO    | 1   |          |
| 30         |       | 97381A 1 | GAUGE, OIL LEVEL              | 1   |          |
| 31         |       | 41505A 1 | SIDE COVER                    | 1   |          |
| 32         | 27    | 72479A 5 | GASKET, SIDE COVER            | 1   | 2        |
| 33         | 10    | 75206    | SCREW, SIDE COVER (1-3/4")    | 4   |          |
| 34         | 25    | 26543    | "O" RING, SIDE COVER SCREW    | 4   | 2        |
| 35         |       | 94023A 1 | ADAPTER, OIL FILTER-180-190-3 | 1   |          |
| 36         |       | 93534    | BUSHING, OIL FILTER ADAPTER   | 1   |          |
| 37         | 25    | 58390    | "O" RING, OIL FILTER ADAPTER  | 1   | 2        |
| 38         | 22    | 63825    | ELBOW, OIL FILTER ADAPTER (S  | 2   |          |